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## Consignment -- Weber Wide Belt Orbital Sander Model KSF 3-1350 (OO)

Consignment 53" Weber Finish Sander with two precision dual orbital pad heads and air knife blow off. Unit has 822 hours of operation with full factory warranty and installation.

### Machine Features:

- Adjustment and control of all electrical functions via Siemens SIMATIC PANEL color touch screen (10.5" TFT) (Siemens TP270) mounted in the front of the machine
- Industrial Siemens PLC with Interface
- Program memory for 99 programs, alpha-numerical display
- All fault messages shown in easy to understand text
- All operating functions in easy to understand text
- Thickness set by auto direct input to the PLC
- Air knife panel cleaner with blower
- Sealed bearings
- Two additional orbital pad head assemblies
- Safety equipment according to EC-guideline
- Optimal air/dust collection to observe the TRK-values, dust proof

### Drives:

- Large orbit (2) of 4 mm with speeds of 200 to 2,000 OPM through frequency controlled drive, selectable through PLC
- Small orbit (2) of 1 mm with speeds of 800 to 4,000 OPM through frequency controlled drive, selectable through PLC
- Movement through heavy duty, high precision bearings with double balanced assemblies for minimum vibration and long life





**Conveyor:**

- High quality conveyor belts made of natural rubber
- Variable speed, 2-14 m/min (6-46 FPM), selected at the control panel
- Automatic tracking of conveyor belt
- Conveyor equipped for vacuum, blower included
- Motorized conveyor belt brush cleaner

**Technical Data:**

Serial number & year	#92.445.68	2007
Operating Width	1350 mm	53"
Drive Large Orbit (4mm) (2):	3.45 kW	4.5 HP
Drive Small Orbit (1mm) (2):	5.1 kW	6.75 H
Vacuum Blower drive:	6.3 kW	8.5 HP
Drive, feed:	3.9 kW @ 87Hz	5.25 HP
Drive height adjustment:	0.92 kW	1.25 HP
Air Knife Blower Motor	2.55 kW	3.5 HP
Belt Cleaning Motor	0.63 kW	0.875 HP
Sanding pad dimensions (W x L):	180 x 1475 mm	7"x 58"
Abrasive media dimensions (W x L):	195 x 1780 mm	7.625" x 70"
Panel thickness (min./max.):	3-140 mm	0.120"-5.5"
Fine adjustment of each pad:	4 mm	0.160"
Pass-line (constant):	1050 mm	41.3"
Feed speed (variable):	2-14 m/min	6-46 FPM
Approximate weight:	5 metric tons	11,000 lbs
Dust collection required:	Approximately 4,000 cfm	
Compressed air requirement:	6 bar	2 CFM @ 85 psi
Operating voltage:	460 V/3PH/60Hz	
Service Required	85 Amp Full Load/ 100 Amp Service	
Control voltage:	24V DC	
Wiring:	according to VDE/IEC-guidelines	
Painting: Structure:	RAL 7035, light grey; Conveyor: RAL 3001, red; Doors RAL 9007 grey	

*\*All specifications are in metric values, any US conversions are an approximation.*



**WEBER KSF/V3-1350 (OO) Current list Price .....\$ 220,000.00**

**WEBER KSF/V3-1350 (OO) Consignment Orbital Sander .....\$ 150,000.00**

**PAYMENT TERMS:**

90% prior to shipping, 10% balance net 30 days after installation with approved credit.  
*\*Extended payment terms available*

**FOB:** Rothschild, Wi, Shipped via flat bed trailer, Rigging required at destination

**DELIVERY:** Consignment machine, Currently in stock, Subject to prior sale

**Work to be carried out by the customer:**

Unload the machine from the shipping container and set in the proper location. Connect the machine to utilities. Connect the machine to a properly sized dust collection unit.

**WARRANTY:** WEBER subject to the terms stated below, warrants that all products and parts manufactured by Hans Weber Corp will be free from any defect in material and workmanship for a period of twelve months from the date of delivery to the customers factory when owned by original purchaser, installed in accordance to Hans Weber Corp recommendations and operated under normal conditions.

Vendor supplied parts will carry the vendor's standard warranty.

Labor to repair or replace WEBER products and parts, determined to be defective during the warranty period, is not included in the warranty. The Buyer will supply support assistance, as required, to assist the repair or replacement of defective components.

This warranty shall not extend to any Weber product or part which has been subjected to misuse, negligence or accident or which has been modified or repaired by persons not authorized or approved in writing by Hans Weber Corp, or improperly installed.

**START-UP:** Factory trained service engineer will review installation, train operators and maintenance personnel is included.

**TAXES:** Prices on the specified products are exclusive of all city, state and federal excise taxes, including, without limitation, taxes on manufacturer, sales, receipts, gross income, occupation, use and similar taxes. All taxes are the responsibility of the Buyer. MillSpec Machine does not generally collect taxes on behalf of the buyer but some states require collection. If your state requires collection, tax is due PRIOR to shipment. Taxes, if assessed to MillSpec Machine, LLC by any government authority, shall be paid by the Buyer. This Statement supersedes any other term or condition stated.



**MILLWORK SPECIALISTS, INC.**

**TERMS & CONDITIONS**

This proposal is issued subject to the following terms and conditions:

1. **CONTROLLING PROVISIONS.** This instrument constitutes the entire agreement between the parties hereto with regard to the subject matter hereof. No course of prior dealings between the parties and usage of trade shall be relevant or admissible to supplement, explain, or vary any of the terms set forth herein. The terms and conditions stated below shall supersede any provisions, terms, and conditions contained on any confirmation order, or other writing Buyer may give or receive, and the rights of the parties shall be governed exclusively by the exact provisions, terms and conditions hereof, and may not be modified unless accepted by the Seller in writing.
2. **PURCHASE ORDER.** If this quotation is accepted and Buyer's order form is used for the purpose, it is expressly understood and agreed that the terms and conditions herein set forth shall prevail, and so far as the same may in any way conflict with the terms and conditions set forth in such order form, and the issuance of such order by Buyer shall be deemed to not buyer's assent to the foregoing.
3. **WARRANTIES.** All products are accompanied by the warranty extended to Millwork Specialists, Inc., by the manufacturer thereof, a copy of which is attached hereto. Any affirmation of fact or promise made by Seller shall not be deemed to create an express warranty that the goods shall conform to the affirmation or promise; any description of the goods is for the sole purpose of identifying them and shall not be deemed to create an express warranty that the goods shall conform to such description. **SELLER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, AS TO DESCRIPTION, QUALITY MARKETABILITY, FITNESS FOR ANY PARTICULAR PURPOSE, PRODUCTIVENESS, OR ANY OTHER MATTER, OF ANY GOODS, WHICH THE SELLER SHALL SUPPLY, OTHER THAN THOSE EXPRESSLY SET FORTH ABOVE WHICH ARE MADE EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES. SELLER SHALL NOT BE LIABLE FOR ANY LOSS OR DAMAGE, DIRECTLY OR INDIRECTLY, ARISING FROM THE USE OF SUCH MERCHANDISE OR FOR CONSEQUENTIAL DAMAGES.**
4. **WARNING.** The machine (s) and accessory equipment described by this proposal are powerful items, which must be operated by trained personnel with attention to safety. Any misuse, abuse or careless operation of the machine (s) and equipment, alteration in original design or improper or defective installation can result in serious personal injury or death. Millwork Specialists, Inc., is not responsible for any property damage or personal injury, including death, arising out of the use, misuse of or unauthorized alteration to any machines described herein.
5. **DELIVERY DELAYS.** All shipping dates are approximate and are subject to delays caused by strikes, fires, floods, accidents, Acts of God, governmental interference or embargoes, or any other cause or causes (whether or not similar in nature to any of these herein before specified) beyond Millwork Specialists Inc., or the manufacturer's control, it being understood that acceptance of machine is deemed to be in compliance with the terms of the order.
6. **CANCELLATION.** Cancellation will be permitted only under the following circumstances:
  - a. For standard equipment needing modifications or the special machinery, cancellation charges will not exceed the full price of the equipment, depending upon the progress of engineering and manufacturing.
  - b. For standard machinery ordered with no revisions or modifications, the cancellation charges will be equal to the required initial deposit placed with the order.
7. **SHIPPING.** Millwork Specialists, Inc. agrees to comply with the shipping instructions of the purchaser, provided same are feasible; otherwise shipment will be routed at the discretion of Millwork Specialists Inc., or of the manufacturer. Machinery in transit is deemed to be the responsibility of the purchaser and risk of loss shall be upon the purchaser. All shipments are F.O.B. manufacturer's plant.
8. **TERMS OF PAYMENT.** A deposit of fifty percent (50%) will be required on all equipment ordered. Upon notification, a second payment of forty percent (40%) will be required before shipment of equipment. Subject to credit analysis, balance will be payable within thirty (30) days from invoice date. If all sums due Seller are not paid within thirty (30) days of the invoice date, a service charge of one and one-half percent (1 ½%) per month shall be added to the amount due. Failure to show said service charge on any statement shall not be a waiver thereof. It is understood and agreed that if, subsequent to the contract date, Seller receives information which reasonably causes it to believe that purchaser is not creditworthy. Seller shall be entitled, at its option, to demand payment before shipment or rescind the contract.
9. **GOVERNING LAW.** This contract shall be construed in accordance with the laws of the State of Wisconsin.
10. **TITLE AND LIEN RIGHTS.** The equipment shall remain personal property; regardless of how affixed to any realty or structure. Title thereto shall remain in the company until the purchase price (including any notes therefor) has been fully paid in cash. The company shall, in the event of customer's default, have all rights of repossession and any other rights available to a conditional seller under the laws applicable thereto.



11. **TAXES.** Prices on the specified products are exclusive of all city, state and federal excise taxes, including, without limitation, taxes on manufacturer, sales, receipts, gross income, occupation, use and similar taxes. Wherever applicable, any tax or taxes will be added to the invoice as a separate charge to be paid by the Buyer.